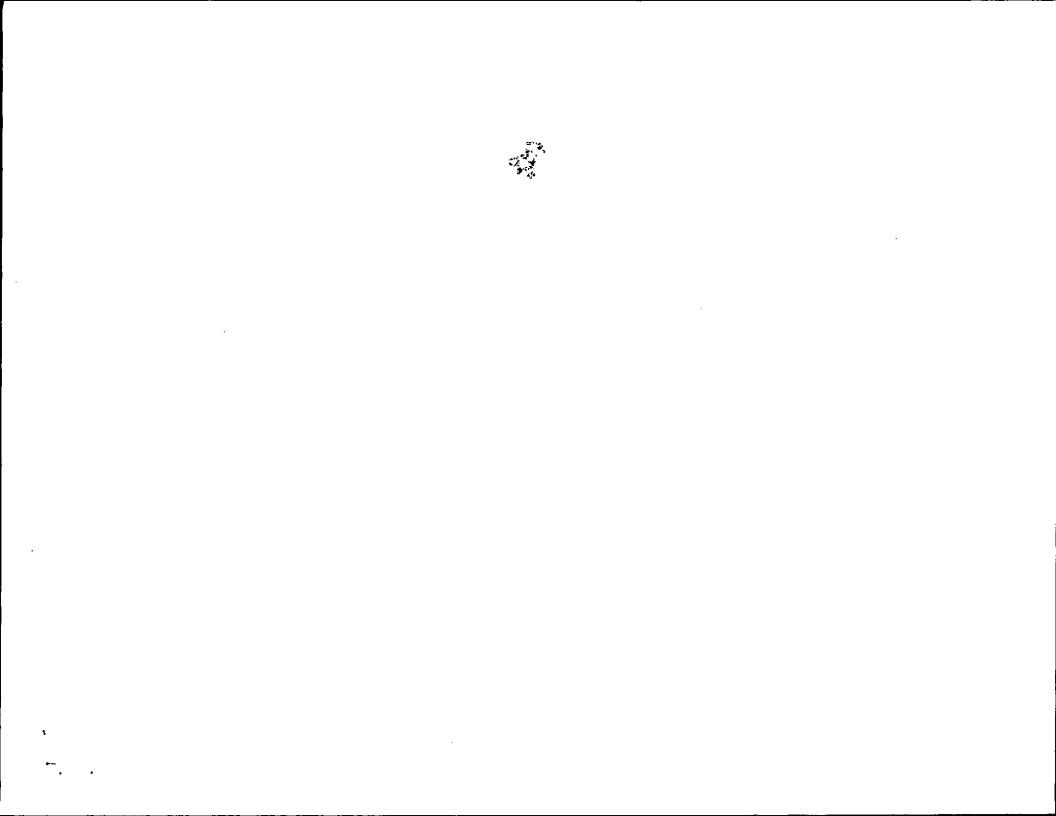
Work Orde July-30-13 11:5		246		*10	152	46*							Page 1
Item ID: Revision ID: Item Name:	D3237-1 Seal Retainer(pr	rice per sq ft)		Accept	*	<b>N</b> 900	<b>040</b>	100	)* s	Setup	Start Stop	*N:	S1* S2*
Start Date: Required Date:	7/30/13	Start Qty: 250.00 Req'd Qty: 250.00	*25( *25(			Cust Item I	D:					14.	i .
Approvals:	Process Plan	:	Date:	Tooling: SPC (Y/N):		<del></del>	ate:		F	Run	Start Stop	*NI *NI	R1* : R2* :
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	s	Tool ID	Tool#	Plan Code	Accept Qty	Rejo Qty		Reject Number	Insp. Stamp
Draw Nbr	Revis	sion Nbr											
D3237	Rev E	3											
*1 \\ \Purchasing  Purchasing		PURCHASING  Memo Issue P/Od Mill Supply required		0.00 0.00 eal as per Dwg D3237P es in 50 ft rolls)Material						<u>U</u>	<u>13-0</u>	07-3	0
*110 *11 <b>0</b> *		Receive & Inspect for Da	mage & Mat'l Certs	0.00		! !			/,		W2	/2/2/	
Packaging Packaging		Memo Ensure Mate	rial Release Note is atta	0.00 iched		1				<del>'</del>	J. ;	Y-5/-	
120		QC6- Inspect dimensions	to drawing	0.00					250	<u>, A</u>			: :
*120* QC Quality Control		Memo		0.00	五八	į			<u>830</u>			······································	



Work Order ID 105246  July-30-13 11:54:27 AM				*105	246*				Page 2
Item ID: Revision ID:	D3237-1			Accept	*\N9000	4010C	<b>)*</b> Setul	Start Stop	*NS1*
Item Name: Start Date: Required Date: Reference:	7/30/13	(price per sq ft)  Start Qty: 250.00  Req'd Qty: 250.00	*250 *250		Cust Item ID: Customer:		Run	Start	
Approvals:		an:	Date:	Tooling: SPC (Y/N):	Date:		Kun	Stop	*NR1*   *NR2*
Sequence ID/ Work Center I 130 *130* Packaging Packaging	D	Operation Description Identify as per dwg & Sto	ST4/3	Set Up/ Run Hours 0.00	Tool ID To	ool #Phan Code			Reject Insp. Number Stamp
*140 *140* QC Quality Control		QC21- Final Inspection -  Memo	Work Order Release	0.00			MLJ_ DC13.	8.7	1

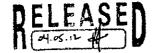
		·
•		

**Picklist Print** Page 1 \* July-30-13 11:54:27 AM 105246 Work Order ID: D3237-1 Parent Item: Start Date: 7/30/13 Required Date: 8/09/13 Parent Item Name: Seal Retainer(price per sq ft) Start Qty: 250.00 Required Qty: 250.00 Comments: IPP A04.02.04Ncw issueKJ/DS Replacement Unit of Component Item ID/ Mfg/ Qty on Qty per Kit Total Qty Status Bin Primary Last Route Date Item Name Measure Hand Issued Item 1D Location Location Seq ID Issued Purch Item Qty 110 0.0000 R-1025 No 250 Purchased scal retainer

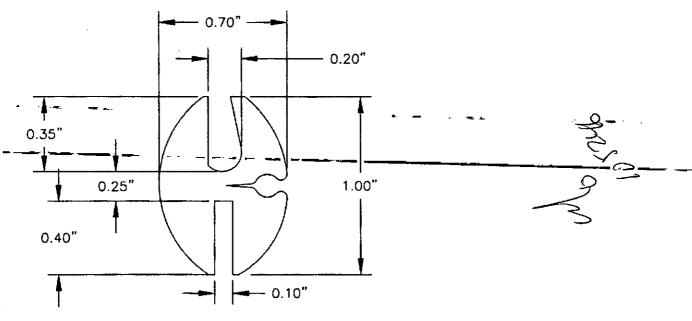




DESIG	#	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECK	(ED)	APPROVED,	DRAWING NO. D3237 SHEET	REV. B
DATE 04.0	5.05		TITLE SEAL	SCALE NTS
Α		04.01.22	NEW ISSUE	
В		04.05.05	REMOVE (REF) & ADD QSI 018	

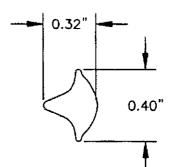


# SPECIFICATION CONTROL DRAWING



D3237-1-XXXX SEAL RETAINER
WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES EG. 98.0" LONG EQUALS D3237-1-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1025 TOLERANCES PER DART QSI 018 UNLESS OTHERWISE **SPECIFIED** 



### D3237-3-XXXX SEAL FILLER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES EG. 98.0" LONG EQUALS D3237-3-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1029 TOLERANCES PER DART QSI 018 UNLESS OTHERWISE **SPECIFIED** 

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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

#### PURCHASE ORDER

### Purchase Order ID PO20742

Purchase Order Date 7/30/2013 PO Print Date 7/30/2013

Page Number 1 of 1

der From :

TORONTO,

VU-ROY001

DART AEROSPACE LTD Ship To:

VISA PAYMENT CENTRE, PO BOX 4016, STAT. A

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact Ship To Phone

Ship Via:

Ship Acct:

FedEx Overnight collect

Buyer

Brigitte Golden

**Customer POID** 

Customer Tax #

10127-2607 COD

Terms Currency USD

**FOB** 

Destination-Collect

Line Co	Part Number omments	Description/ Mfg ID	Req Date/ CD Taxable Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
R-1025	WG: D3237 Rev:B	seal retainer	8/2/2013 Yes 8/2/2013	250.00 f	\$1.26	\$315.55

per DWG: D3237 Rev:B B105247

seal filler

8/2/2013 Yes

8/2/2013

250.00

\$0.25

\$61.33

\$315.55 -

\$61.32

PO Total:

Line Total:

Line Total:

\$376.88

PO Instructions: FedEx acct #'151793240

Visa: 4514 0310 0909 0347

exp: 11/13 CID: 130

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

PST# 6122-5207

AL--- B-44.





# MILL SUPPLY, INC.

19801 Miles Rd, Cleveland, OH 44128-4117 Remit To: Po Box 28750, Cleveland, OH 44128-0750

Local (216) 518-5072 Toll-Free (800) 588-5372 Fax (216) 518-2709 Fax-Free (888) 781-2700

#### 267632 INVOICE

CREDIT CARD

07/30/2013 Ship Date

Customer #

DART AEROSPACE 11/13 000681 D

DARTK6A1K S-48 613-632-9577

DART AEROSPACE LTD 1270 ABERDEEN STREE	:т					
HAWKESBURY ON KGAIH	( <b>7</b>					
. Order Date Ordered By	P.O. Numb	er .	Salesman	Те	ms	Other Info
07/30/2013 BRIGITTE GOLDEN	20742		JOHN	NET		
Oty U/M Part Number  5 RL R-1025  5 RL R-1029	WINDSHIELD RUBB FILLER BEAD FOR ORDER COMPL	R1025 5	5 <b>0</b> 1	5 <b>0-</b> 3-3 51-4-2	Unit Cost 63.00 12.27	Line Total 315.00 61.35
	*************  * Stay updated  * Facebook, Twi  ***********************************	with us tter & \	on ouTube	* ! *		
		-	·			
			: :	e Solvente		·
*** NEW FOR 2013 - BOX TRUE	( PARTS ***					
Shipping Via Pkgs THANK YO					Merchandise	376 - 35

THANK YOU FOR YOUR ORDER	Pkgs	ia .	Shipping V	
Inspect all packages for damage or	1	Y 1	PRIORIT	FED
missing parts now! We must be contacted within 3 days if there is a problem with your order. SEE BACK FOR DETAILS	Charges	Weight	Charges	Weight
We hereby certify that these goods were produced, or services performed in compliance with all applicable requirements of Section 6, 7 and 12 of the				

PLEASE NOTE							
PLEASE PAY BYTHIS INVOICE							
ACCORDING TO THE TERMS							
ABOVE. Past due invoices							
subject to 1-1/2% per month							
service charge.							
COD OD ECE							

FOR RETURNED CHECKS. RETURN POLICY ON BACK

TOTAL	376.35
Shipping & Handling	Ø.00 C
Sub-Total	376.35
Tax	ወ. ወወ
Merchandise	376.35

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	Rec'd	Ву

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